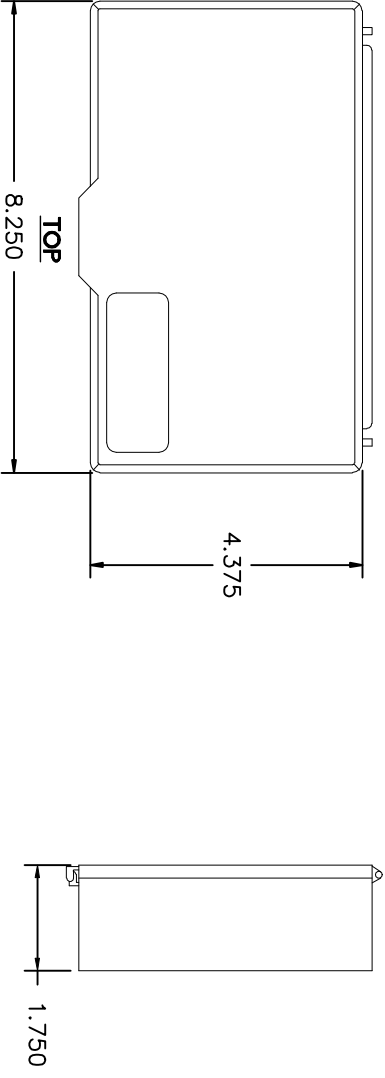


**UNCONTROLLED DOCUMENT
WILL NOT BE UPDATED**

REVISIONS			REV.	E.C.O. NUMBER	DESCRIPTION	BY	DATE	APP'D
REV.	STYL.	NUMBER						
1				ORIGINAL	RELEASE	AMJ	1/15/03	RRR
								1/15/03



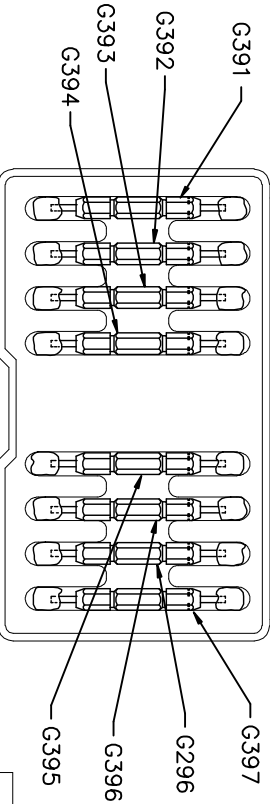
DANIELS INSTRUCTIONS

"0" CALIBRO
Operate tool to the left of lead position. Maintain the "0" reference on the left side of the scale. The "0" reference must be at the left end of the scale. The gage must pass the "0" reference on the left side of the scale.

"100" CALIBRO
Operate tool to the left of lead position. Maintain the "100" reference on the left side of the scale. The "100" reference must be at the left end of the scale. The gage must pass the "100" reference on the left side of the scale.

CAUTION: Do not crimp gages.

SIZE	A. AMV	B. AMV	C. AMV	D. AMV
1/32"	0.0000	0.0000	0.0000	0.0000
1/16"	0.0000	0.0000	0.0000	0.0000
3/32"	0.0000	0.0000	0.0000	0.0000
1/8"	0.0000	0.0000	0.0000	0.0000
3/16"	0.0000	0.0000	0.0000	0.0000
1/4"	0.0000	0.0000	0.0000	0.0000
5/16"	0.0000	0.0000	0.0000	0.0000
3/8"	0.0000	0.0000	0.0000	0.0000
7/16"	0.0000	0.0000	0.0000	0.0000
1/2"	0.0000	0.0000	0.0000	0.0000
5/8"	0.0000	0.0000	0.0000	0.0000
3/4"	0.0000	0.0000	0.0000	0.0000
7/8"	0.0000	0.0000	0.0000	0.0000
1"	0.0000	0.0000	0.0000	0.0000



RESTRICTED & CONFIDENTIAL		MATERIAL	
		FINISH	
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR OTHER PURPOSE FOR WHICH LENT.		HEAT TREAT	
		FINISH	

DO NOT SCALE DRAWING	ITEM	PART NO.	QTY.	DESCRIPTION/REMARKS
	DRN. J. JOYCE	DATE 1/15/03		
	CHK'D. RRR	DATE 1/15/03		
	APP'D.	DATE		
NOTE: THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE INDICATED PART. ACTUAL DIMENSIONS SHALL BE AS SHOWN ON THE DRAWING. DIMENSIONS INDICATED IN THIS DRAWING SHALL BE THE "ENVP" SUFFIX. WHERE USED: M300BT				
DMC DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CASE 11851				
TITLE INSPECTION GAGE SET ENVELOPE DRAWING				
SIZE	SCALE	Q&P	SHEET	OF
B	NTS	88-300BT-ENV	1	1
REV.	DWG. NO.	REV.	DATE	BY
1	88-300BT-ENV	1		