



the sensor people





Part no.: 50122717 FT328.3/4P-M12 **Energetic diffuse sensor**







Figure can vary

Contents

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- Dimensioned drawings
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Technical data

Basic data				
Series	328			
Operating principle	Diffuse reflection principle			
	Вливо телеодон рипоріє			
Optical data				
Operating range	Guaranteed operating range	Guaranteed operating range		
Operating range, white 90%	0.001 0.215 m			
Operating range, gray 50%	0.001 0.19 m			
Operating range, gray 18%	0.003 0.15 m			
Operating range, black 6%	0.005 0.125 m			
Operating range limit	Typical operating range			
Operating range limit, white 90%	0.001 0.28 m			
Operating range limit, gray 50%	0.001 0.245 m			
Operating range limit, gray 18%	0.003 0.19 m			
Operating range limit, black 6%	0.005 0.16 m			
Light source	LED, Red			
LED light wavelength	620 nm			
Transmitted-signal shape	Pulsed			
LED group	Exempt group (in acc. with EN 62471)			
		_		
Electrical data				
Protective circuit	Polarity reversal protection Short circuit protected			
Performance data				
Supply voltage U _B	10 30 V, DC, Incl. residual ripple			
Residual ripple	0 15 %, From U _B			
Open-circuit current	0 20 mA			
Outputs				
Number of digital switching outputs	2 Piece(s)			
Switching outputs				
Voltage type	DC			
Switching current, max.	100 mA			
Switching voltage	low: ≤2.5V high: ≥(U _B -2.5V)			
Switching output 1				
Assignment	Connection 1, pin 4			
Switching element	Transistor, PNP			
Switching principle	Light switching			
Switching output 2				
Assignment	Connection 1, pin 2			
Switching element Transistor, PNP				
Switching principle	Dark switching			
Timing				
Switching frequency	500 Hz			
Response time 1 ms				
Readiness delay	300 ms			



Connection				
Connection 1				
Type of connection	Connector			
Function	Voltage supply Signal OUT	Voltage supply Signal OUT		
Thread size	M12			
Туре	Male			
Material	Plastic			
No. of pins	4 -pin			
Encoding	A-coded			
Mechanical data				
Fhread size	M18 x 1 mm			
Dimension (Ø x L)	18 mm x 46 mm			
Housing material	Stainless steel Plastic, V2A, ABS			
ens cover material	Plastic			
Net weight	20 g			
Housing color	Black Silver			
Operation and display				
Type of display	LED			
Number of LEDs	1 Piece(s)			
Operational controls	Teach button	Teach button		
Environmental data				
Ambient temperature, operation	-40 60 °C			
Ambient temperature, storage	-40 70 °C			
Certifications				
Degree of protection	IP 67			
Protection class	III			
Certifications	c UL US			
Standards applied	IEC 60947-5-2			
Classification				
eCl@ss 8.0	27270903			
eCl@ss 9.0	27270903			
ETIM 5.0	EC001821			

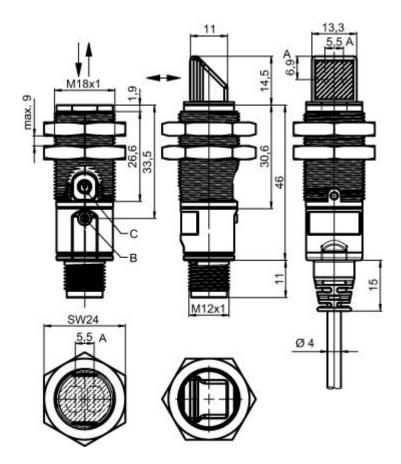
EC001821

Dimensioned drawings

All dimensions in millimeters

ETIM 6.0



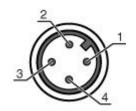


A Optical axis B Indicator diode C Teach button

Electrical connection

Connection 1	
Type of connection	Connector
Function	Voltage supply Signal OUT
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

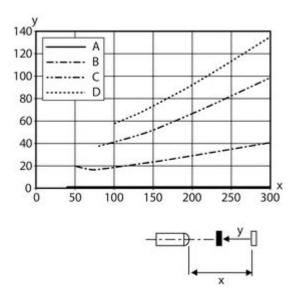
Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1





Diagrams

Typ. black/white behavior



- Range [mm] Reduction of range [mm]
- White 90%
- x y A B C D **Gray 50%**
- Gray 18% Black 6%

Fading: black/white error < 50 %

The black/white error is calculated from the operating range against white and the reduction of the operating range against black:

black/white error = reduction of the operating range against black / operating range against white x

Operation and display

LEDs

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD

XXX328	Operating principle: PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	Light type: n/a: red light I: infrared light
AAAF	Pre-set range (optional): n/a: operating range acc. to data sheet XXXX: pre-set range [mm]

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BB	Equipment: n/a: axial optics W: 90° angular optics 3: teach-in via button
СС	Switching output / function (OUT1 = pin 4, OUT2 = pin 2):: 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection: n/a: cable, PVC, standard length 2000 mm, 4-wire M12: M12 connector, 4-pin (plug)

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/CYJV7 or PVVA/PVVA7)
- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
50130654	KD U-M12-4A- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PUR
50130657	KD U-M12-4A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PUR

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Part no.	Designation	Article	Description
50130658	KD U-M12-4A- P1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PUR
50130648	KD U-M12-4A- V1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC
50130652	KD U-M12-4A- V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50130653	KD U-M12-4A- V1-100	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC
50130692	KD U-M12-4W- P1-020	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PUR
50130694	KD U-M12-4W- P1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PUR
50130695	KD U-M12-4W- P1-100	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PUR
50130688	KD U-M12-4W- V1-020	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC
50130690	KD U-M12-4W- V1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4-pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50130691	KD U-M12-4W- V1-100	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC



Connection technology - Interconnection cables

Part no.	Designation	Article	Description
50132438	KDS U-M12-4A- M12-4A-V1-020	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4-pin Connection 2: Connector, M12, Axial, Male, A-coded, 4-pin Shielded: No Cable length: 2,000 mm Sheathing material: PVC
50132439	KDS U-M12-4A- M12-4A-V1-050	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4-pin Connection 2: Connector, M12, Axial, Male, A-coded, 4-pin Shielded: No Cable length: 5,000 mm Sheathing material: PVC
50132440	KDS U-M12-4A- M12-4A-V1-100	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4-pin Connection 2: Connector, M12, Axial, Male, A-coded, 4-pin Shielded: No Cable length: 10,000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
O	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel
0	50117257	BT D21M	Mounting bracket	Diameter, inner: 21 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
Offi	50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal



Mounting technology - Other

	Part no.	Designation	Article	Description
SA PART	50132729	AC D18M-CS	Clamp	Contains: 2x M24 mounting nut Diameter, inner: 18 mm Design of mounting device: Mounting clamp Fastening, at system: Screw type, Through-hole mounting Mounting bracket, at device: insertable, Clampable with limit stop Type of mounting device: Clampable, With limit stop Material: Metal
	50083189	BT 318-ARH	Adjustment fastening part	Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable Material: Metal
	50117258	BT 318P-LS	Fastening	Contains: 10x Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Rigid Material: Plastic
00	50126631 **	BT 328M	Fastening	Contains: 2x M18 mounting nut Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel
08	50121904	BT318B-OM	Fastening	Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable, Turning Material: Plastic

^{**} Included in delivery contents