



the sensor people





Figure can vary

Part no.: 66533400 MLD510-XR1 Single beam safety device receiver









Contents

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- Electrical connection
- Operation and display
- Suitable transmitters
- · Part number code
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Part no.: 66533400 - MLD510-XR1 - Single beam safety device receiver

Technical data

Boots date			
Basic data	MLD 500		
Series	MLD 500		
Functions			
Functions	Automatic restart		
Characteristic parameters			
Туре	4 , IEC/EN 61496		
SIL	3 , IEC 61508		
SILCL	3 , IEC/EN 62061		
Performance Level (PL)	e , EN ISO 13849-1:2008		
MTTF _d	204 years , EN ISO 13849-1		
PFHD	6.6E-09 per hour		
Mission time T _M	20 years , EN ISO 13849-1		
Category	4 , EN ISO 13849		
Electrical data			
Protective circuit	Overvoltage protection		
	Short circuit protected		
Performance data			
Supply voltage U _B	24 V , DC , -20 20 %		
Current consumption, max.	150 mA , Without external load		
Fuse	External with max. 3 A		
Outputs			
Number of safety-related switching outputs (OSSDs)	2 Piece(s)		
Safety-related switching outputs			
Туре	Safety-related switching output OSSD		
Switching voltage high, min.	18.2 V		
Switching voltage low, max.			
owitching voitage low, max.	2.5 V		
Switching voltage, typ.	2.5 V 23 V		
Switching voltage, typ.	23 V		
Switching voltage, typ. Voltage type	23 V DC		
Switching voltage, typ. Voltage type Current load, max.	23 V DC 380 mA		
Switching voltage, typ. Voltage type Current load, max. Load inductivity	23 V DC 380 mA 2,200,000 μH		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity	23 V DC 380 mA 2,200,000 μH 0.3 μF		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max.	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ.	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1	23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1 Switching element	23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1 Switching element Safety-related switching output 2	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V Transistor , PNP		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1 Switching element Safety-related switching output 2	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V Transistor , PNP		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1 Switching element Safety-related switching output 2 Switching element	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V Transistor , PNP		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1 Switching element Safety-related switching output 2 Switching element	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V Transistor , PNP		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1 Switching element Safety-related switching output 2 Switching element Timing Response time	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V Transistor , PNP Transistor , PNP		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1 Switching element Safety-related switching output 2 Switching element Timing Response time Restart delay time	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V Transistor , PNP Transistor , PNP		
Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching output 1 Switching element Safety-related switching output 2 Switching element Timing Response time	23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA 1 V Transistor , PNP Transistor , PNP		



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Connection 1			
Type of connection	Connector	Connector	
Function	Machine interface	Machine interface	
Thread size	M12	M12	
Material	Metal	Metal	
No. of pins	5 -pin	5 -pin	
Cable properties			
Permissible conductor cross section, typ.	0.25 mm²		
Permissible cable resistance to load, max.	200 Ω	200 Ω	

Mechanical data			
Design	Cubic	Cubic	
Dimension (W x H x L)	52 mm x 193 mm x 64.7 mm	52 mm x 193 mm x 64.7 mm	
Housing material	Metal , Aluminum	Metal , Aluminum	
Lens cover material	Plastic / PMMA	Plastic / PMMA	
Material of end caps	Diecast zinc	Diecast zinc	
Net weight	600 g		
Housing color	Yellow, RAL 1021		
Type of fastening	Groove mounting Swivel mount		

Operation and display		
Type of display	LED	
Number of LEDs	1 Piece(s)	

Environmental data		
Ambient temperature, operation	-30 55 °C	
Ambient temperature, storage	-40 75 °C	
Relative humidity (non-condensing)	0 95 %	

Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US c TÜV NRTL US TÜV Süd
US patents	US 6,418,546 B US 7,741,595 B

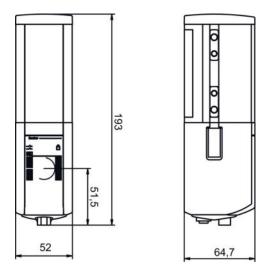
Classification		
Customs tariff number	85365019	
eCl@ss 8.0	27272701	
eCl@ss 9.0	27272701	
ETIM 5.0	EC001831	
ETIM 6.0	EC001831	

Dimensioned drawings

All dimensions in millimeters



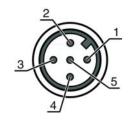
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Electrical connection

Connection 1	
Type of connection	Connector
Function	Machine interface
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	+24V	Brown
2	OSSD1	White
3	0 V	Blue
4	OSSD2	Black
5	n.c.	Gray



Operation and display

LEDs

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.



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Suitable transmitters

Pa	Part no.	Designation	Article	Description
665	S501400		Single beam safety device transmitter	Operating range: 20 100 m Light source: LED, Infrared Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
х	Series: 3: MLD 300 5: MLD 500
уу	Function classes: 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
Z	Device type: T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option: L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology: -: transistor output, M12 plug A: integrated AS-i interface, M12 plug, (safety bus system)

Note	
A list with all available device types can be found on the Leuze electronic website at www.leuze.com.	

Accessories

Connection technology - Connection cables

Part no.	Designation	Article	Description
	KD S-M12-5A- P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

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Part no.	Designation	Article	Description
50133860	KD S-M12-5A- P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
50137014	KD S-M12-5A- P1-150	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR
50136146	KD S-M12-5A- P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PVC

Muting - Mounting systems

	Part no.	Designation	Article	Description
To the second	424421	BT-SB10	Mounting bracket set	Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Swiveling Swivel range: -8 8 ° Material: Metal

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection "Safety light barriers"	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.

Note

A list with all available accessories can be found on the Leuze electronic website in the Download tab of the article detailed page.