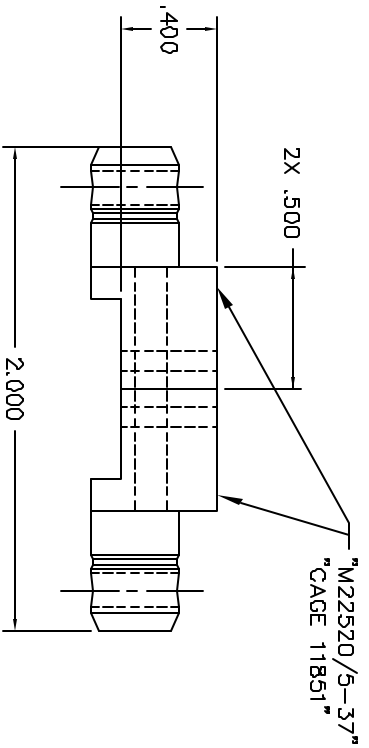


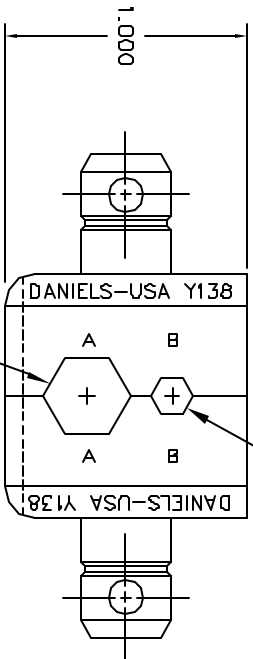
REV.	DATE	BY	DATE	APP'D
3			1-23-98	LSB

REVISIONS

DESCRIPTION  
G196 WAS G197



.151 HEX  
ACROSS FLATS  
USE GAGE G187



.314 HEX  
ACROSS FLATS  
USE GAGE G196

**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**

RESTRICTED & CONFIDENTIAL		MATERIAL		ITEM		PART NO.		QTY.		DESCRIPTION/REMARKS	
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE REPRODUCED OR USED IN ANY MANNER WITHOUT EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING OR OTHER PROPER PARTY OF ORDER IN WORK ORDER.		HEAT TREAT		DRN D, DEPAIVA		DATE 10/20/02				<b>Daniel's Manufacturing Corp.</b> DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851	
		FINISH		CH'D. DE		DATE 10/20/02					
DO NDT SCALE DRAWING				APPR'D.		DATE		WEIBER USED		DIE SET (M22520/5-37) ENVELOPE DRAWING	
				SIZE B		SCALE 2X		DWD P/N Y138-ENV		SHEET 1 OF 1	
				POSTING				P/N Y138-ENV		REV 3	